



FISCHER ULTIMATE™ SERIES

CABLE ASSEMBLY INSTRUCTIONS FOR OPTIONAL BOOT BEND RELIEF



REIMAGINING CONNECTIVITY
TOGETHER

fischer[®]
C O N N E C T O R S



Fischer UltiMate™ Bend Relief: Maximum performance, minimum hassle

- No tool required: 5 easy steps to complete self assembly
- Clean cut: perfectly adjust the bend relief to your cable diameter with a simple blade
- Long lasting:
 - Resists 10,000 constraints at a 90° angle
 - Operates in temperatures between -55°C to +135°C
 - UV resistant

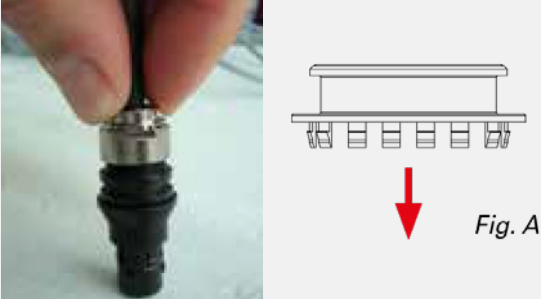

What you need

- Clip
- Bend Relief *
- Blade



* From September 2013 the appropriate mounting nut is delivered with all UltiMate connectors.

Procedure

<p>1 Manually assemble the straight clip on the nut. The clip must be inserted with the teeth facing downwards, towards the connector. See Fig.A</p>	
<p>2 Make sure your potting entirely fills the space between the clip and the nut, all the way to the top of the clip.</p>	
<p>3 Let the epoxy settle for the necessary time, depending on the material used.</p>	



CABLE ASSEMBLY TYPES

Procedure

- 4 Adjust the bend relief length to fit your precise cable diameter by cutting the end with a simple blade. Get a clean cut everytime, thanks to the smart edging design.
See Fig.B

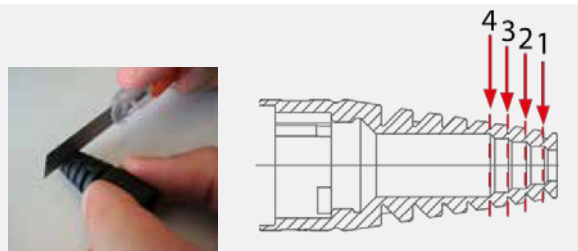


Fig. B

Fig. B Cutting diameters (in mm).

Sizes	Uncut	Level 1	Level 2	Level 3	Level 4
7	Ø1.9	Ø2.9	Ø3.9	Ø4.9	-
8	Ø2.5	Ø3.7	Ø5.7	Ø7.5	-
11	Ø3.9	Ø5.4	Ø6.9	Ø8.9	-
13	Ø6.9	Ø8.9	Ø10.9	Ø12.9	-
15	Ø6.9	Ø8.6	Ø10.1	Ø11.8	-
18	Ø6.9	Ø8.4	Ø10.4	Ø11.9	Ø13.9

- 5 Insert the bend relief on the nut so that the 2 lips are aligned with the specially designed cut-outs on the nut. Firmly push the bend relief up towards the clip until it is safely locked.



You have now successfully completed your Fischer UltiMate™ Bend Relief assembly.





Headquarters
 FISCHER CONNECTORS SA
 Ch. du Glapin 20
 1162 Saint-Prex – Switzerland
 Phone +41 21 800 95 95
 Free phone +41 800 800 008
 mail@fischerconnectors.ch

Germany, Austria & Eastern Europe
 FISCHER CONNECTORS GmbH
 Zorneding
 Phone +49 8106 37722 0
 Gebührenfrei : 0 800 233 3233
 www.fischerconnectors.de
 mail@fischerconnectors.de

India
 FISCHER CONNECTORS
 India Pvt. Ltd.
 Gurgaon - Haryana
 Phone +91 124 4255642 to 45
 www.fischerconnectors.com
 salesin@fischerconnectors.in

United States, Canada & South America
 FISCHER CONNECTORS, Inc.
 Atlanta, GA
 Phone +1 678 393 5400
 Toll free : 800 551 0121
 www.fischerconnectors.com/us
 mail@fischerconnectors.com

Italy
 FISCHER CONNECTORS Srl
 Monza
 Phone +39 039 734 072
 www.fischerconnectors.it
 mail@fischerconnectors.it

Asia
 FISCHER CONNECTORS ASIA Ltd.
 Hong Kong
 Phone +852 2620 6118
 www.fischerconnectors.hk
 mail@fischerconnectors.hk

France
 FISCHER CONNECTORS Sarl
 Paris
 Phone +33 1 5578 2578
 Appel gratuit : 0 800 590 444
 www.fischerconnectors.fr
 mail@fischerconnectors.fr

United Kingdom & Ireland
 FISCHER CONNECTORS Ltd.
 Waterlooville, Hampshire
 Phone +44 23 9245 9600
 Toll free : 0 800 432 0301
 www.fischerconnectors.co.uk
 sales@fischerconnectors.co.uk

Japan
 FISCHER CONNECTORS K.K.
 Tokyo
 Phone +81 70 1056 6637
 www.fischerconnectors.jp
 mail@fischerconnectors.jp

